

Interlas 121 Air-Cooled TIG Welding Torch

The Interlas® 121 air-cooled TIG welding torch is manufactured in the UK and is a global leader in build quality and duty cycle to weight ratio. Interlas 121® consumable wear parts will outlast most competitor torches, with a unique collet chuck design for the tungsten electrode.

Product Features:

- Industry leading duty cycle to weight ratio at given amperages
- Fully sheathed to the top of the torch handle
- Heavy-duty power cables
- Available in switched and non-switched variants
- Available in 4m and 8m lengths
- Manufactured in the UK in accordance with EN60974-7 using the highest quality materials

Technical Data:

Cooling Method	Duty Cycle (DC)	Duty Cycle (AC)
Air-cooled	175 A @ 60% DC	120 A @ 60% AC

GENUINE INTERLAS 121 TIG TORCH PARTS



INTERLAS 121 AIR COOLED TIG TORCH PACKAGES

Part Number	Description	Unit
0315120	121 Torch Package 4m	Each
0315120/SW	121 Torch Package 4m / Switched	Each
0315250	121 Torch Package 8m	Each
0315250/SW	121 Torch Package 8m / Switched	Each

REPLACEMENT TORCH HEADS

Part Number	Description	Unit
0315048	121 Torch Body	Each

GENUINE INTERLAS 121 TIG TORCH PARTS

REPLACEMENT BACK CAPS & SEAL WASHERS

Part Number	Description	Unit
0315041	Short Back Cap	Each
0315042	Long Back Cap	Each
0315049	Seal Washer Standard	Pack of 5
0315079	Gas Lens Seal Washer	Pack of 5

REPLACEMENT HANDLE, SWITCHES & SWITCH LEADS

Part Number	Description	Unit
0315050	Handle	Each
950	Microswitch - Flat	Each
950/4	Flat Switch Complete with 4m Lead	Each
950/8	Flat Switch Complete with 8m Lead	Each
607663	Switch Retaining Boot	Each
039-273A	5 Pin Plug - Miller TIG	Each

EXTENSION CABLES

Part Number	Description	Unit
0315070	Extension Cable Assembly 8m	Each

REPLACEMENT POWER CABLES ASSEMBLIES

Part Number	Description	Unit
0315004	Power Cable Assembly 4m	Each
0315005	Power Cable Assembly 8m	Each
0315052	Crimp Connector	Pack of 5

GENUINE INTERLAS 121 TIG TORCH PARTS

STANDARD COLLETS & GAS CUPS

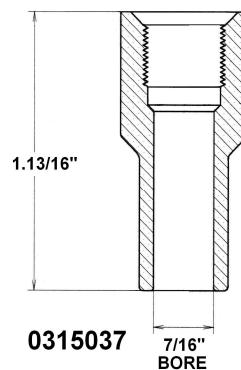
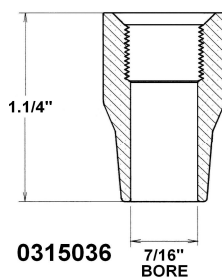
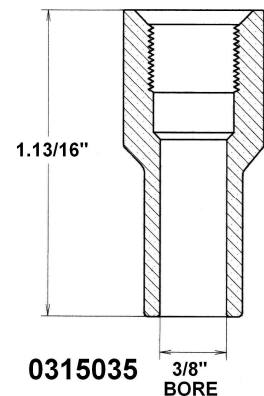
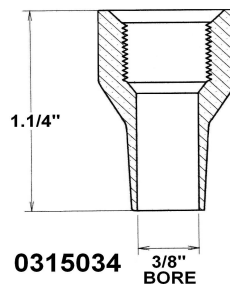
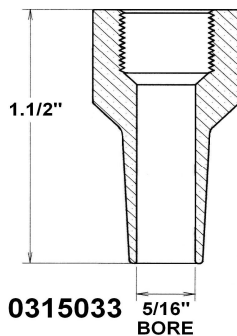
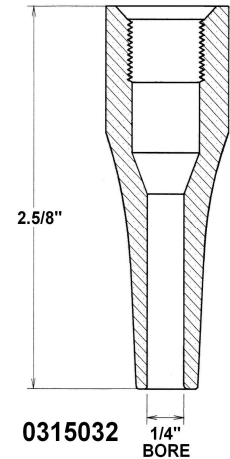
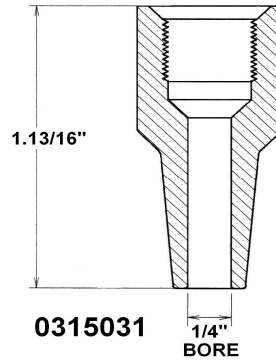
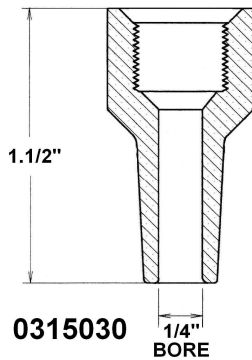
Part Number	Description	Unit
0315020	1.0mm Standard Collet	Pack of 5
0315021	1.6mm Standard Collet	Pack of 5
0315022	2.4mm Standard Collet	Pack of 5
0315023	3.2mm Standard Collet	Pack of 5
0315024	4.0mm Standard Collet	Pack of 5
0315025	4.8mm Standard Collet	Pack of 5
0315030	1/4" Bore x 1.1/2" Standard Gas Cup	Pack of 10
0315031	1/4" Bore x 1.13/16" Standard Gas Cup	Pack of 10
0315032	1/4" Bore x 2.5/8" Standard Gas Cup	Pack of 10
0315033	5/16" Bore x 1.1/2" Standard Gas Cup	Pack of 10
0315034	3/8" Bore x 1.1/4" Standard Gas Cup	Pack of 10
0315035	3/8" Bore x 1.13/16" Standard Gas Cup	Pack of 10
0315036	7/16" Bore x 1.1/4" Standard Gas Cup	Pack of 10
0315037	7/16" Bore x 1.13/16" Standard Gas Cup	Pack of 10

GAS LENS & GAS LENS CUPS

Part Number	Description	Unit
0316025	1.6mm Gas Lens	Each
0316026	2.4mm Gas Lens	Each
0316027	3.2mm Gas Lens	Each
0315080	1/4" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315081	5/16" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315082	3/8" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315083	7/16" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315084	1/2" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315085	11/16" Bore x 1.5/8" Gas Lens Cup	Pack of 10
0315080L	1/4" Bore x 3" Long Gas Lens Cup	Each
0315081L	5/16" Bore x 3" Long Gas Lens Cup	Each
0315082L	3/8" Bore x 3" Long Gas Lens Cup	Each
0315083L	7/16" Bore x 3" Long Gas Lens Cup	Each
0315084L	1/2" Bore x 3" Long Gas Lens Cup	Each

GENUINE INTERLAS 121 TIG TORCH GAS CUP SELECTION

STANDARD GAS CUPS



Your Interlas Distributor:

